





Apparel and Footwear International RSL Management Group

RESTRICTED SUBSTANCES LIST

Version 09 2024













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For more information about AFIRM, visit www.afirm-group.com.







AFIRM Mission & Vision

Mission

AFIRM Group (Apparel and Footwear International RSL Management Working Group, established in 2004) is on a mission to reduce the use and impact of harmful substances in the apparel and footwear supply chains.

Our purpose is to provide a forum to advance the global management of restricted substances in apparel and footwear, communicate information about chemicals management to the supply chain, discuss concerns, and exchange ideas for improving chemicals management.

Vision

AFIRM is recognized as a global center of excellence, providing resources to enable continuous advancement of chemicals management best practices.

We do this based on transparency, science, and collaboration with relevant industries and experts to build safer and more sustainable chemistry within the apparel and footwear supply chains.

As we implement this vision, AFIRM's mission, objectives, and projects will remain product-focused or RSL-related.

Legal Statement

The AFIRM RSL constitutes information from AFIRM only and does not represent any individual AFIRM member. Individual brand RSLs may differ in specific parameters.

The AFIRM RSL is not intended to and does not establish any industry standard of care. The AFIRM RSL may not always provide the most appropriate approach for any individual company's chemical management program. Many brands have implementation guidelines, and suppliers must follow those guidelines where required.

The AFIRM RSL does not constitute legal advice and is not a substitute for legal advice. There is no warranty, express or implied, as to the completeness or utility of the information contained in this AFIRM RSL, including, without limitation, that the information is current and error-free. AFIRM disclaims liability of any kind whatsoever resulting from any use of or reliance on the AFIRM RSL.

Policy Statement

AFIRM has created the following Restricted Substances List ("AFIRM RSL") to assist supply chain participants seeking to increase product quality and safety, or to reduce their environmental impact by limiting the use of certain substances in apparel and footwear.

AFIRM acknowledges that a brand's offerings may include closely related products utilizing the same or similar materials, such as accessories, jewelry, sporting good equipment, wearables, and home textiles. The AFIRM RSL may be applied to these additional product types, and examples are included in the scope of this document for guidance; however, the primary focus of the AFIRM RSL remains apparel and footwear. AFIRM recommends that suppliers check with their brand customers for specific requirements regarding additional product categories.

Scope of the AFIRM RSL

Per the Policy Statement on the previous page, the primary focus of the AFIRM Group and the AFIRM RSL is apparel and footwear.

However, the AFIRM RSL may also be applied to accessories, jewelry, sporting good equipment, wearables, and home textiles.

- **Apparel.** Any garment worn on the body intended to protect, cover, or adorn.
- Footwear. Any durable covering for the feet intended to protect, cover, or comfort.
- Accessories. Any product intended to complement apparel, both carried and worn.
- Jewelry. Small decorative items worn for personal adornment such as rings, necklaces, earrings, pendants, bracelets and cufflinks.
 Jewelry may be attached to the body or clothing.

- Sporting Good Equipment. Any product intended for use in sport or exercise, including protective equipment.
- Wearables. Battery-powered electronic devices intended to be worn on the body during normal use. The AFIRM RSL covers components used on the external portion (i.e. skin contact) of the wearable product. Please note that certain wearable products, such as fitness trackers worn on the wrist, could also be classified as jewelry. AFIRM recommends that suppliers check with their brand customers regarding specific testing requirements for wearable components.

 Home Textiles. Any product intended for functional or decorative purposes in the home.

For guidance purposes, AFIRM provides examples of products to which the AFIRM RSL may be applied, including but not limited to those listed in Table 1.

Table 1. Examples of Products within the Scope of the AFIRM RSL

Apparel	Footwear	Accessories	Equipment	Wearables	Home Textiles
 Shirts Pants/trousers Shorts Skirts Dresses Swimwear Socks Jackets Vests Sweatshirts and hoodies Sweaters Underwear Sleepwear and loungewear 	Lifestyle Athletic (e.g. running, training) Sports (e.g. basketball, soccer, football, baseball) Sandals Flip flops Boots Slippers	 Hats Headbands Scarves Handbags Backpacks Sunglasses Shoelaces Belts Hair clips Gloves (e.g. winter) Jewelry 	Shin and leg guards Gloves (e.g. baseball, football, golf) Chest protectors Balls (e.g. basketball, football, soccer) Helmets Shoulder, knee, and elbow pads Yoga mats and blocks Rackets (e.g. tennis, racquetball, badminton) Fitness equipment (e.g. treadmills) Bicycles	Fitness trackers (worn on wrist, chest, finger, ear, etc.) Heart-rate monitors Digital watches Smart watches Smart apparel and footwear Wireless headphones and earbuds	Towels Bathrobes Bed linens (e.g. sheets, pillowcases, duvets) Blankets

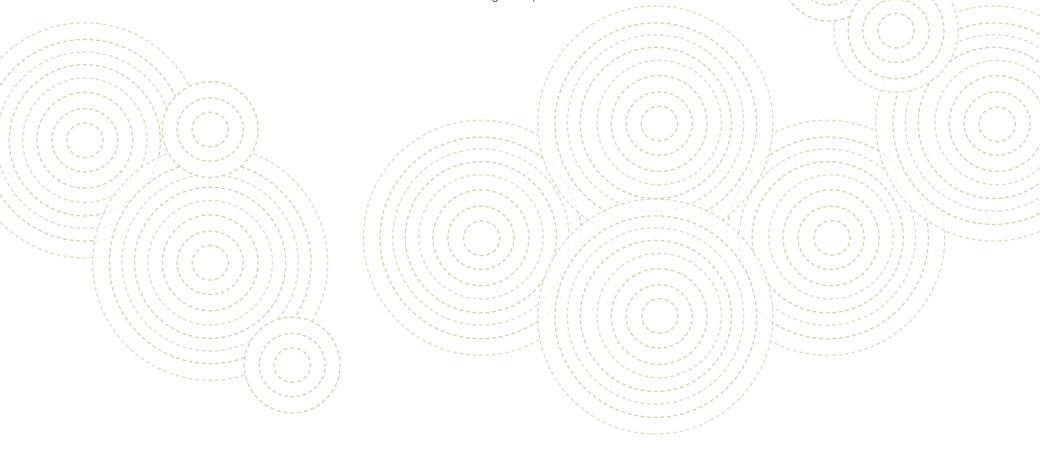
Additional Product-specific Regulatory Requirements

Please note that the following items have additional product-specific regulatory requirements that fall outside the scope of the AFIRM RSL.

Suppliers must take additional steps to ensure products produced in their facilities comply with all such requirements—which include safety, flammability, and more.

- Toys. These products have regulatory and specific chemical requirements.
- Sunglasses and Children's Jewelry. These types of accessories have non-chemical safety requirements.
- Protective Equipment. These products have non-chemical safety and performance standards (e.g. NOCSAE).
- Food-contact Materials. These products have regulatory and specific chemical requirements.
- Electrical and Electronic Components.
 Components of products that do not come into contact with the skin are subject to other regulatory requirements (e.g. RoHS, EU Batteries Regulation).

Because AFIRM member brands may differ on the types of products classified under each of these categories, suppliers are advised to check with their customers regarding brand-specific definitions, requirements, and product applicability.



Uses of the AFIRM RSL

AFIRM member brands may differ on individual parameters; suppliers are advised to check with the customer regarding brand-specific requirements.

The AFIRM RSL leverages AFIRM's mission — to reduce the use and impact of harmful substances in the apparel and footwear supply chain — by providing a single set of information for maximum and in-depth implementation within the supply chain.

Some examples of uses for the AFIRM RSL, depending on the objectives of the user, include:

- Providing a tool for vendors to establish chemical management knowledge and processes.
- Building full or base compliance with AFIRM member chemical restrictions.

 Providing a common base for testing, which may be accepted by multiple AFIRM brands.
 AFIRM member companies determine and communicate to their vendors their testing requirements and acceptance of test reports.

Links and References

Be proactive! These links provide additional important information regarding chemical management and should be visited on a regular basis.

AFIRM Packaging Restricted Substances List

www.afirm-group.com/packaging-restricted-substance-list

 Available in English, Simplified Chinese, Vietnamese, Japanese, Indonesian, and Spanish, with Traditional Chinese and Turkish versions forthcoming.

AFIRM Chemistry Toolkit

www.afirm-group.com/toolkit

 Available in English, Simplified Chinese, Vietnamese, Japanese, Indonesian, and Spanish, with Traditional Chinese and Turkish versions forthcoming.

AFIRM PFAS Phaseout Guidance

www.afirm-group.com/pfas-phaseout-guidance

 Available in English, Simplified Chinese, Traditional Chinese, Vietnamese, Japanese, Indonesian, Spanish, and Turkish.

AFIRM Explainer Videos

www.afirm-group.com/start-here

 Available in English, with additional translations forthcoming.

AFIRM Chemical Information Sheets

www.afirm-group.com/chemical-information-sheets

 Available in English, Chinese, Vietnamese, Japanese, Indonesian, and Spanish, with additional translations forthcoming.

AFIRM Sampling Guidance

www.afirm-group.com/wp-content/ uploads/2024/01/AFIRM_Sampling_Guidance_ v1_2024.pdf

Available in English

Overview of legal chemical limits and country of origin

https://www.aafaglobal.org/AAFA/Solutions_Pages/Restricted Substance List

Regulated fluorinated greenhouse gases; Regulation (EU) No 517/2014

https://eur-lex.europa.eu/legal-content/EN/ TXT/?uri=uriserv:OJ.L_.2014.150.01.0195.01. ENG&toc=OJ:L:2014:150:FULL

Regulated substances that deplete the ozone layer; EC 1005/2009

http://eur-lex.europa.eu/LexUriServ/LexUriServ.do?uri=OJ:L:2009:286:0001:0030:EN:PDF

Zero Discharge of Hazardous Chemicals (ZDHC) Foundation — Manufacturing Restricted Substances List (MRSL)

https://mrsl.roadmaptozero.com/

Additional Substances and Parameters to Consider

EU REACH Substances of Very High Concern

Based on scientific evidence indicating potential hazards to human health or the environment, the European Commission (EC) and European Union (EU) member states propose substances of very high concern (SVHCs) for placement on the European Chemicals Agency (ECHA) "Candidate List of Substances of Very High Concern for Authorisation."

Placing a substance on the Candidate List triggers specific obligations for importers, producers, and suppliers of any article that contains one or more of these substances above 0.1 percent by weight per component. The obligations include providing sufficient information to allow safe use of the article to brand and retail customers or, upon request, to a consumer within 45 days of receipt of the request.

In addition, ECHA must be notified if the substance(s) are present in article components above 0.1 percent in quantities totaling over one ton per producer or importer per year. Notification is not required if the substance has already been registered for that use or when the producer or importer of an article can exclude exposure of humans and the environment during the use and disposal of the article. In such cases, the producer or importer must supply appropriate instructions to the recipient of the article.

ECHA periodically updates the Candidate List; find the most current version at https://www.echa.europa.eu/candidate-list-table.

AFIRM member brands may differ on how they address SVHCs as well as the legal obligations. AFIRM advises suppliers to consult with their customers regarding brand-specific requirements for SVHCs.

California Proposition 65 Substances

Each year, California publishes a list of chemicals known to the state to cause cancer or reproductive toxicity.

Businesses that expose individuals to one or more of these chemicals must provide a clear and reasonable warning before the exposure occurs. For consumer products, this is typically through warning labels on the products or retail signage. Note that this warning is not the same as a regulatory requirement indicating that the product is "unsafe" if a specific concentration is exceeded. Enforcement is carried out through civil lawsuits brought by the California attorney general, district attorneys, or private parties acting in the public interest.

Additional information can be found at https://oehha.ca.gov/proposition-65.

AFIRM member brands may differ on how they address warning-label requirements. AFIRM advises suppliers to consult with their customers regarding brand-specific requirements for Proposition 65 substances.

Specific In-country Testing and Certification Requirements

Some countries—such as Korea, Russia, and Saudi Arabia—have specific requirements for certain products.

This includes requiring that testing be performed at an approved laboratory in-country, special certification marks, and even unique testing not required by any other country. The AFIRM RSL covers these substance limit requirements, but test methods may vary, and AFIRM member brands may differ on how they address these legal obligations. AFIRM advises suppliers to consult with their customers regarding brand-specific requirements for countries which may have specific testing and/or certification requirements.

Biocides, Nanoparticles, Sensitizers, Endocrine Disruptors, Etc.

Some brands may have specific requirements regarding the use of substances of concern such as biocides, nanoparticles, sensitizers, and endocrine disruptors.

AFIRM recommends checking with your customers regarding individual policies or requirements.

AFIRM Chemical Information Sheets

AFIRM member brands have produced a comprehensive set of educational materials advising suppliers about best practices for chemicals management.

Each chemical information sheet covers a chemical or class of chemicals, giving an overview of the substance(s), where they are likely to be found in the material manufacturing process, and how to maintain compliance with the AFIRM RSL.

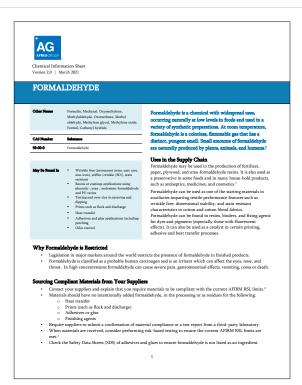
The sheets contain some information relevant to packaging, and future revisions will include more specific information.

The complete library of chemical information sheets is available on the AFIRM website at http://afirm-group.com/information-sheets; additionally, links to individual information sheets are embedded in the pages that follow.

The download icon next to a chemical or class of chemicals in the AFIRM RSL indicates that an information sheet is available.



Click on the icon or chemical name, and your web browser will open and download a PDF of the information sheet for that substance.



Definitions of Ages

Various countries define the terms "babies," "children," and "adults" differently.

Based on legislation, the age ranges listed in Table 2 satisfy the most restrictive global requirements.

Table 2. Definition of Ages

	Age Range
Babies	0 to 36 months
Children	36 months to 14 years
Adults	14 years and older

Definition of "Child Care Article"

Various countries define the term "child care article" differently.

The most restrictive definition (based on global chemical legislation) includes articles designed or intended by the manufacturer to facilitate sleeping, relaxation, hygiene, feeding, sucking, or teething for children three years of age or younger.

Definition of "Limit"

Some restrictions require that substance limits not be exceeded while others require that substance concentrations be below designated limits.

For example, chromium VI must be below 3 ppm to be compliant with EU law. Test results should always be below designated limits to ensure compliance with all market requirements.

Definition of "Reporting Limits"

Values above which labs should report substances detected for purposes of data capture and harmonization.

By reporting these values, instead of a simple PASS/FAIL, the supply chain can capture information regarding the presence of substances below the RSL limit. The reporting limits also allow data to be

harmonized between various testing labs. Reporting limits are values at or above the method Practical Quantification Limit (PQL). The PQL represents the lowest level at which accurate, precise, and

robust data can be reported. AFIRM RSL reporting limits are widely achievable by laboratories across the global analytical testing industry and allow for combined (composite) testing where applicable.

Definitions of Material Types

For the purpose of this RSL, AFIRM offers these definitions of material types and provides examples of materials in Table 3, on the next page.

Natural fibers. Animal or vegetable fibers (including semi-synthetics).

Blended fibers. Woven or knitted materials created by blending two or more fiber types. For the purpose of this RSL, a blended fiber consists of a natural and a synthetic fiber.

Synthetic fibers. Human-made fibers based on synthetic chemicals (often from petroleum sources) such as polymers and extruded fibers.

Synthetic coated fabrics. Leather-like materials composed of a textile backing and, typically, a PU or PVC coating. May be referred to as artificial, imitation, vegan, or synthetic leather, or pleather.

Natural leather. Created by tanning animal rawhides.

Coating. A fluid, semi-fluid, or other material, with or without a suspension of finely divided coloring matter, which changes to a solid film when a thin layer is applied to a metal, wood, stone, paper, leather, cloth, plastic, or other surface.

Coatings do not include printing inks or those materials which actually become a part of the substrate, such as the pigment in a plastic article or those materials which are actually bonded to the substrate, such as by electroplating or ceramic glazing. See "synthetic coated fabrics" for leather-like materials where the coating becomes part of the substrate.

Printing. The process of applying color to a fabric in definite patterns or designs.

Natural materials. Material derived from animals or plants that have undergone very little modification. Includes horn, bone, cork, wood, paper, and straw. Excludes natural fibers, natural leather, feathers, down, and metals.

Crystal. In this variety of glass, also known as lead glass, lead replaces calcium content of a typical potash glass. The addition of lead oxide gives crystal a much higher index of refraction than normal glass, and consequently much greater sparkle. Crystal typically contains at least 24% lead and is therefore exempt from many regulatory requirements for jewelry. In the European Union, labeling of crystal products is regulated by Council Directive 69/493/ EEC, which defines four categories based on the chemical composition and properties of the material.

Polymers and plastics. Plastics are composed of various polymers (typically from petroleum sources) usually mixed with additives including

colorants, plasticizers, stabilizers, and fillers. These additives affect the chemical composition, chemical properties, and mechanical properties of the plastic.

Natural rubber. Elastic material made from latex sap or trees that can be vulcanized.

Synthetic rubber. Material made from petroleum-based monomers with properties similar to natural rubber.

Foam. Spongy material made by trapping air bubbles in a solid. These can be open cell or closed cell.

Metals. Chemical elements that can be lustrous, ductile, malleable, and good conductors of heat and electricity. Includes metals deposited by physical vapor deposition (PVD), chemical vapor deposition (CVD), or electroplating.

Feathers and down. Includes the smaller down feathers as well as the larger contour and flight feathers. See the International Down and Feather Bureau for specific down and feather definitions.

Glue. A substance capable of holding materials together by surface attachment.

Table 3. Examples of Materials within the Scope of the AFIRM RSL

NOTE: This list provides examples of materials within each category but is not exhaustive.

Natural Fibers Including semi- synthetics	Synthetic Fibers	Synthetic Coated Fabrics	Natural Leather & Fur Skin	Coatings & Prints	Natural Materials	Other Materials	Polymers, Plastics, Foams, Natural Rubber & Synthetic Rubber	Metal	Feathers & Down	Glue
Cotton Wool Silk Hemp Cashmere Linen Fur hair Rayon (semi-synthetic) Lyocell (semi-synthetic) Cotton-Polyeste Wool-N Ramie-Polyeste	Acrylic Nylon Polyomide	Textiles with: Polyurethane (PU) coating Polyvinyl Chloride (PVC) coating Other Polymeric coatings	Leather Fur skin Bonded/recycled leather	Printing techniques such as: Heat transfers Dye sublimation printing Screen printing Direct-to-garment printing Discharge printing Plastisol transfers Coatings such as: Polyvinyl chloride (PVC) Polyurethane (PU) UV-cured	 Horn Bone Cork Wood Paper Straw Stone Shell (e.g. coconut or mother of pearl) Jacron (a semisynthetic paper product) 	 Glass Synthetic stone Porcelain Ceramic Crystal 	Ethylene vinyl acetate (EVA) Polystyrene (PS) Polyethylene (PE) Acrylonitrile butadiene styrene (ABS) Neoprene Polypropylene (PP) Polycarbonate (PC) Polyamide (PA) Polyurethane (PU) Polyvinyl chloride (PVC) Thermoplastic polyurethane (TPU) Thermoplastic elastomer (TPE) Styrene ethylene butylene styrene (SEBS)	 Stainless steel Brass Copper Gold Silver Aluminum 	FeathersDown	 Hot melt adhesive Powdered adhesive Flock adhesive Contact adhesive Latex glue Polyure-thane glue Neoprene cement Epoxies Silicone adhesive UV-cured adhesive













Change Log for the 2024 AFIRM RSL

CAS No.	Substance / Material	Modification	Page
N/A	Materials within Scope of the AFIRM RSL	Added Jacron (a semisynthetic paper product) to "Natural Materials."	10
N/A	Acidic and Alkaline Substances (pH)	 Changed pH upper limit for chrome-tanned leather to 5.5. Changed pH upper limit for non-chrome tanned leather to 7.5. Included additional guidance on pH levels during the tanning process. 	16
Various	Alkylphenols (APs) Alkylphenol Ethoxylates (APEOs) including all isomers	 Added method GB/T 23322-2018 for down testing in compliance with GB/T 14272-2021 (China market only). Updated APEO leather method to EN ISO 18218-1:2023. 	17
Various	Bisphenols	 Added limit of 1000 ppm each for listed bisphenols in all materials (excluding BPA in items intended for mouth contact). Added method EN ISO 11936:2023 and 10 ppm reporting limit for leather. Added note for testing textiles. Removed BPAF due to lack of relevance for the apparel and footwear industry as well as existing coverage under PFAS. 	19
Various	Chlorophenols and Ortho-phenylphenol (OPP)	Updated method to EN 17134-2:2023 for all materials.	20, 33
6858-49-7	Disperse Dyes: C.I. Disperse Yellow 49	Added another CAS number for already restricted C.I. Disperse Yellow 49.	23
7440-02-0	Heavy Metals: Nickel (Ni)	 Updated method for Nickel Release as well as the sample preparation method for jewelry and wearable parts not intended for skin contact to EN 1811:2023. 	28–30
75-01-4	Monomers: Vinyl Chloride	Updated method to EN ISO 6401:2022.	30
Various	Organotin Compounds	Added multiple organotins with a limit of 1 ppm to align with new legal restrictions and best practices consistent with other industry restricted substances lists.	32
Various	Per- and Polyfluoroalkyl Substances (PFAS)	 Updated methods ASTM D7359 and EN ISO 23702-1 to 2023 versions. Added important note about draft test method prEN 17681-1:2023 for targeted PFAS analysis. Added information about pending revision to EU POPs PFOS and related substances restriction. Added new sub-group of PFHxA, its salts, and related substances with note about anticipated new limits based on pending EU legislation. 	34, 41

Change Log for the 2024 AFIRM RSL

CAS No.	Substance / Material	Modification	Page
Various	Pesticides	Restated method as EN ISO 15913:2003; removed method DIN 38407-2:1993.	34
26040-51-7	Phthalates	Added Bis(2-ethylhexyl) tetrabromophthalate due to inclusion on EU REACH SVHC list.	35
Various	Polycyclic Aromatic Hydrocarbons (PAHs)	Added dates for methods EN 17132:2019 and ISO 16190:2021.	36
91-22-5	Quinoline	Added note that Quinoline is not expected in non-dyed materials.	37
Various	UV Absorbers/Stabilizers	Added date for method ISO 24040:2022.	38
Various	South Korea KC Mark Soluble Heavy Metal Requirements	Updated method to ISO 8124-3:2020 with Amendment 1 of 2023.	40
36355-01-8	Pesticides: Hexabromobiphenyl	Added a substance to Pesticides (already included as a flame retardant).	42

AFIRM RSL Testing Matrix

In 2020, AFIRM redefined the recommended testing approach included in the RSL.

In previous years, AFIRM published a Risk Matrix, which gave guidance on risks for each listed substance or class of substances in different materials.

The Testing Matrix is a more prescriptive approach to help brands and suppliers effectively manage chemical risks by adopting a common testing approach for use and acceptance across different brands. Chemicals assigned a Level 1 in materials should be viewed as the minimum amount of testing required to satisfy AFIRM member requirements, and chemicals assigned a Level 2 are recommended for additional testing and may be required at brand discretion. Regular and self-governed testing of all relevant substances by suppliers will help to ensure the widest acceptance of third-party test reports by international brands.

The Testing Matrix was developed by AFIRM brands utilizing multiple sources of information, including industry RSL testing information, a broad understanding of global supply chain operations, and from nearly two decades of managing restricted substances across a wide range of materials.

The Testing Matrix uses the following color codes:

- Red = Higher risk. Testing required.
- Orange = Lower risk. Testing recommended and may be required at brand discretion.

Blank = Lowest risk. Not anticipated in material.

Refer to footnotes for material-specific testing recommendations and exceptions.

Suppliers must check with their brand customers to understand if they will accept test reports according to this AFIRM Testing Matrix. Individual brand testing programs, to the extent they are different, supersede the AFIRM RSLTesting Matrix unless a brand indicates otherwise.

It is a goal of the AFIRM Group to reduce the testing burden on suppliers and streamline the RSL testing approach, while further reducing risk of restricted substances in materials and products. As brands adopt the AFIRM Testing Matrix into their RSL process, suppliers and AFIRM brands will be able to share test reports and data more easily, reducing the need for multiple RSL test submissions to satisfy different RSL requirements.

Determining Test Methods Using the AFIRM RSL Testing Matrix

The test methods listed in the RSL for specific materials correspond to the AFIRM RSL Testing Matrix.

A blank color code for any material will not have a corresponding test method.

For example, Metal has a blank color code for APEOs and therefore no test method is listed for APEOs for Metal in the RSL.

If the RSL states "All Materials" or "All Materials Except," this means the test method is applicable to all materials listed with a color of 1 or 2 that do not have a specific test method listed.

AFIRM recommends consulting your testing laboratory to determine the best test method for any material not currently listed in this document.









Table 4. AFIRM RSL Testing Matrix

NOTE: For recycled materials, additional testing may be required at Level 1; check with each brand on requirements.

			spue	SS	Skin			nic,					Poly	mers					
Substance	Natural Fibers	Synthetic Fibers	Natural & Synthetic Blends	Synthetic Coated Fabrics	Natural Leather & Fur Skin	Natural Materials	Metals	Other: Porcelain, Ceramic, Glass, Crystal, Etc.	Feathers & Down	EVA	PU Foams	All other PU & TPU	Rubber Excludes Latex and Silicon Rubbers	Polycarbonate	ABS	PVC	All Other Foams, Plastics & Polymers	Coatings & Prints	Glue
Acetophenone and 2-Phenyl-2-Propanol										2									
Acidic and Alkaline Substances (pH)	1	1	1	1	1														
Alkylphenol (AP) and Alkylphenol Ethoxylates (APEOs), including all isomers	1	1	1	1	1	1			1	1	1	1	1	1	1	1	1	1	1
Azo-amines and Aryl Amine salts	1A	1A	1A	1A	1A	1A			1A									1	
Bisphenols		1	1	1	1					2	2	2	2	1	2	2	2		
Chlorinated Paraffins				2J	1					2	2	1	1	2	2	1	2		
Chlorophenols	2	2	2		2														
Chlorinated Benzenes and Toluenes		2	2	2															
Dimethylfumarate (DMFu)					2														
Dyes, Forbidden and Disperse		1A	1A	1A														2	
Dyes, Navy Blue		2	2																
Flame Retardants										2B									
Fluorinated Greenhouse Gases																			
Formaldehyde	1	1	1	2	1	1C							2					1	1

- A Level 1 for dyed/colored materials (non-white) only.

 P. Level 2 only if Flame Potardant use or contamination
- **B** Level 2 only if Flame Retardant use or contamination is suspected.
- C Level 1 for Wood, Paper, and Straw materials only.
- **D** Level 2 for Wool materials only.
- **E** Level 2 if extractable Chrome above 1 ppm only.
- **F** Copper is exempt from restriction limits in Metal parts.
- **G** Level 2 for plant-based fibers only; N/A for animal-based fibers.
- ${f H}$ Level 1 for Cadmium and Lead only; Crystal is exempt for Lead.
- $\boldsymbol{J}\,$ Level 1 for PVC materials only. Otherwise, Level 2.
- K Level 2 for Styrene/Butadiene Rubbers (SBRs) only.
- Level 1 if PFAS use or contamination is suspected.

 M Level 1 if Rubber or black Polymeric materials, otherwise Level 2.
- N Level 1 for PU and PVC- based materials only.

Table 4. AFIRM RSL Testing Matrix

			spu	SS	kin			mic,					Poly	mers					
Substance	Natural Fibers	Synthetic Fibers	Natural & Synthetic Blends	Synthetic Coated Fabrics	Natural Leather & Fur Skin	Natural Materials	Metals	Other: Porcelain, Ceramic, Glass, Crystal, Etc.	Feathers & Down	EVA	PU Foams	All other PU & TPU	Rubber Excludes Latex and Silicon Rubbers	Polycarbonate	ABS	PVC	All Other Foams, Plastics & Polymers	Coatings & Prints	Glue
Heavy Metals, Chromium VI	2D	2E			1														
Heavy Metals, Extractable	1	1	1	2	1		2F			2	2	2	2	2	2	2	2	2	
Heavy Metals, Nickel Release							1												
Heavy Metals, Total	2 G		2 G	1	2		1	1H		1	1	1	1	1	1	1	1	1	2
Monomers: Styrene & Vinyl Chloride				1J									2K		2	1		1J	
N-Nitrosamines													2						
Organotin Compounds		2	2	1	2						1	1	1			1	1	1	1
Ortho-phenylphenol (OPP)	2	2	2	2	2													2	
Ozone-depleting Substances																			
Per- and Polyfluoroalkyl Substances (PFAS)										1L									
Pesticides, Agricultural																			
Phthalates				1						1	1	1	1	2	2	1	1	1	1
Polycyclic Aromatic Hydrocarbons (PAHs)				2						1M	1M	1M	1			1M	1M	1M	1M
Quinoline		2	2																
Solvents / Residuals, DMFa				1							1	1						1N	1N
Solvents / Residuals, DMAC and NMP				1							2	2					2	2	2
Solvents / Residuals, Formamide										2								2	
UV Absorbers / Stabilizers										2	2	2	2	2	2	2	2		
Volatile Organic Compounds (VOCs)				2						2	2	2	2	2	2	2	2	2	1

- A Level 1 for dyed/colored materials (non-white) only.
- **B** Level 2 only if Flame Retardant use or contamination is suspected.
- **C** Level 1 for Wood, Paper, and Straw materials only.
- **D** Level 2 for Wool materials only.
- **E** Level 2 if extractable Chrome above 1 ppm only.
- **F** Copper is exempt from restriction limits in Metal parts.
- **G** Level 2 for plant-based fibers only; N/A for animal-based fibers.
- H Level 1 for Cadmium and Lead only; Crystal is exempt for Lead.
- **J** Level 1 for PVC materials only. Otherwise, Level 2.
- K Level 2 for Styrene/Butadiene Rubbers (SBRs) only.
- L Level 1 if PFAS use or contamination is suspected.

 M Level 1 if Rubber or black Polymeric materials,
- otherwise Level 2.

 N Level 1 for PU and PVC- based materials only.

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Acetophenone and 2-Phenyl-2-Propanol				
98-86-2	Acetophenone	50	Potential breakdown products in EVA foam when using certain cross-	Extraction in acetone or methanol	05
617-94-7	2-Phenyl-2-Propanol	50 ppm each	linking agents, including Dicumyl Peroxide.	GC/MS, sonication for 30 minutes at 60° C	25 ppm each
	Acidic and Alkaline Substances				
N/A	pH value	Textiles: 4.0 – 7.5 Leather: Chrome-tanned: 3.2 – 5.5 Other: 3.5 – 7.5	pH value is a characteristic number, ranging from pH 0 to pH 14, which indirectly shows the content of acidic or alkaline substances in a product. pH values less than 7 indicate sources of acidic substances, and values greater than 7 indicate sources of alkaline substances. To avoid irritation or chemical burns to the skin, the pH value of products must be in the range of human skin—approximately pH 5.5. AFIRM recommends the limits cited to comply with global regulations and to minimize the chances of Chromium VI formation during tanning and processing of leather. For chrome-tanned leather, the final fixing bath of the re-tanning process should always have a pH below 4.0 to guard against the formation of Chromium VI. Important: Egypt, Morocco, and the Gulf Cooperation Council (GCC) require pH for leather not lower than 3.5.	Textiles and synthetic coated fabrics: EN ISO 3071:2020 Leather: EN ISO 4045:2018	N/A

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported				
	Alkylphenols (APs) Alkylphenol Ethoxylates (APEOs) including all isomers								
Various	Nonylphenol (NP), mixed isomers		APEOs can be used as or found in detergents, scouring agents, spinning oils, wetting agents, softeners, emulsifying/dispersing agents for dyes and prints, impregnating agents, de-gumming for silk production, dyes and pigment preparations, polyester	Textiles and Leather: EN ISO 21084:2019 Polymers and all other materials: 1 g sample/20 mL THF, sonication for 60 minutes at 70° C, analysis	Total of NP + OP:				
Various	Octylphenol (OP), mixed isomers	Total APs: 10 ppm Total APs + APEOs: 100 ppm	10 ppm Total APs + APEOs:	10 ppm Total APs + APEOs:			padding and down/feather fillings. APs are used as intermediaries in the manufacture of APEOs and antioxidants used to protect or stabilize polymers. Biodegradation of APEOs into APs is the main source of APs in the environment.	according to EN ISO 21084:2019 Down (China market only): GB/T 23322-2018 for compliance with GB/T 14272-2021	3 ppm
Various	Nonylphenol ethoxylates (NPEOs)				APEOs and formulations containing APEOs are prohibited from use throughout supply chain and manufacturing processes. We acknowledge that residual or trace concentrations of APEOs may still be found at levels exceeding 100 ppm and that more time is	All materials except Leather: EN ISO 18254-1:2016 with determination of APEO using LC/MS or LC/MS/MS Leather:	Total of NPEOs +		
Various	Octylphenol ethoxylates (OPEOs)		necessary for the supply chain to phase them out completely. Recycled products: Contact your brand customer for information about potential exemptions from the limit on NPEOs in recycled textile products, in particular recycled wool garments.	Sample prep and analysis using EN ISO 18218-1:2023 with quantification according to EN ISO 18254-1:2016 Down (China market only): GB/T 23322-2018 for compliance with GB/T 14272-2021	OPEOs: 20 ppm				

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Azo-amines and Arylamine Salts				
92-67-1	4-Aminobiphenyl				
92-87-5	Benzidine				
95-69-2	4-Chloro-o-toluidine				
91-59-8	2-Naphthylamine				
97-56-3	o-Aminoazotoluene				
99-55-8	2-Amino-4-nitrotoluene				
106-47-8	p-Chloraniline				
615-05-4	2,4-Diaminoanisole				
101-77-9	4,4'-Diaminodiphenylmethane		Azo dyes and pigments are colorants that incorporate one or several azo groups (-N=N-) bound	All materials except leather:	
91-94-1	3,3'-Dichlorobenzidine				
119-90-4	3,3'-Dimethoxybenzidine			EN ISO 14362-1:2017	
119-93-7	3,3'-Dimethylbenzidine			Leather:	
838-88-0	3,3'-dimethyl-4,4'-diaminodiphenylmethane		with aromatic compounds.	EN ISO 17234-1:2020	
120-71-8	p-Cresidine	20 nnm aach	Thousands of azo dyes exist,		E nom anah
101-14-4	4,4'-Methylen-bis(2-chloraniline)	20 ppm each	but only those which degrade to form the listed cleaved amines are	p-Aminoazobenzene:	5 ppm each
101-80-4	4,4'-Oxydianiline		restricted.	All materials except leather:	
139-65-1	4,4'-Thiodianiline		Azo dyes that release these amines are regulated and should no longer	EN ISO 14362-3:2017	
95-53-4	o-Toluidine		be used for dyeing textiles.	Leather:	
95-80-7	2,4-Toluenediamine			EN ISO 17234-2:2011	
137-17-7	2,4,5-Trimethylaniline				
95-68-1	2,4 Xylidine				
87-62-7	2,6 Xylidine				
90-04-0	2-Methoxyaniline (= o-Anisidine)				
60-09-3	p-Aminoazobenzene				
3165-93-3	4-Chloro-o-toluidinium chloride				
553-00-4	2-Naphthylammoniumacetate				
39156-41-7	4-Methoxy-m-phenylene diammonium sulphate				
21436-97-5	2,4,5-Trimethylaniline hydrochloride				

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported			
	Bisphenols							
80-05-7	Bisphenol-A (BPA)	Items intended to come in contact with the mouth:	BPA may be used in the production of epoxy resins, polycarbonate plastics, flame retardants, and PVC. BPS may be used as a substitute for BPA for some specific uses, including in thermal receipt paper. BPS and BPF can be found in	Leather: EN ISO 11936:2023				
80-09-1	Bisphenol S (BPS)	BPA: 1 ppm Other products: 1000 ppm each In preparation for forthcoming restrictions, significantly lower levels of bisphenols should be achievable in, e.g., polyamide, over time or better alternatives should be substituted if possible.	Other products: 1000 ppm each In preparation for forthcoming restrictions, significantly lower levels of bisphenols should be achievable in, e.g., polyamide, over time or better alternatives should be substituted if	Other products: 1000 ppm each In preparation for forthcoming restrictions, significantly lower levels of bisphenols should be achievable in, e.g., polyamide, over time or better alternatives should	polyamide dye-fixing agents and in sulfone- and phenol- based leather synthetic tanning agents. BPA and BPS can be found in recycled polymeric and paper materials due to polycarbonate plastic and thermal receipt paper	All other materials: Extraction: 1g sample/20 ml THF, sonication for 60 minutes at 60° C, then add methanol or acetonitrile for precipitation prior to analysis with LC/MS	Leather: 10 ppm each All other materials:	
77-40-7	Bisphenol B (BPB)				significantly lower levels of bisphenols should be achievable in, e.g., polyamide, over time or better alternatives should	significantly lower levels of bisphenols should be achievable in, e.g., polyamide, over time or better alternatives should	made with bisphenols entering waste streams. BPA, BPS, and BPB are included on the REACH SVHC list. Additional restrictions on the entire class of bisphenols are expected, with a revised restriction proposal	Note for textiles: For precipitation, draw the extract to another container and add methanol or acetonitrile. Inaccurate higher results will be obtained if the textile
620-92-8	Bisphenol F (BPF)				sample contacts the precipitation solvent.			

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Chlorinated Paraffins				
85535-84-8	Short-chain Chlorinated Paraffins (SCCPs) (C10-C13)	1000 ppm	May be used as softeners, flame retardants, or fat-liquoring agents	Leather: ISO 18219-1:2021 (SCCP) ISO 18219-2:2021 (MCCP)	100 ppm
85535-85-9	Medium-chain Chlorinated Paraffins (MCCPs) (C14-C17)	1000 ppm	in leather production; also as a plasticizer in polymer production.	Textiles and all other materials: ISO 22818:2021 (SCCP + MCCP)	100 ppm
	Chlorophenols				
15950-66-0	2,3,4-Trichlorophenol (TriCP)				
933-78-8	2,3,5-Trichlorophenol (TriCP)				
933-75-5	2,3,6-Trichlorophenol (TriCP)	_	Chlorophenols are polychlorinated compounds used as preservatives		
95-95-4	2,4,5-Trichlorophenol (TriCP)	_	or pesticides. Pentachlorophenol (PCP),		
88-06-2	2,4,6-Trichlorophenol (TriCP)		Tetrachlorophenol (TeCP), and Trichlorophenols (TriCP) are		
609-19-8	3,4,5-Trichlorophenol (TriCP)	0.5 ppm each	sometimes used to prevent mold and kill insects when growing cotton and when storing/transporting	All materials: EN 17134-2:2023	0.5 ppm each
4901-51-3	2,3,4,5-Tetrachlorophenol (TeCP)	-	fabrics. PCP, TeCP, and TriCP can also be		
58-90-2	2,3,4,6-Tetrachlorophenol (TeCP)	-	used as in-can preservatives in print pastes and other chemical mixtures.		
935-95-5	2,3,5,6-Tetrachlorophenol (TeCP)				
87-86-5	Pentachlorophenol (PCP) and its salts and esters				

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Chlorinated Benzenes and Toluenes				
95-49-8	2-Chlorotoluene				
108-41-8	3-Chlorotoluene				
106-43-4	4-Chlorotoluene				
32768-54-0	2,3-Dichlorotoluene				
95-73-8	2,4-Dichlorotoluene				
19398-61-9	2,5-Dichlorotoluene				
118-69-4	2,6-Dichlorotoluene				
95-75-0	3,4-Dichlorotoluene				
2077-46-5	2,3,6-Trichlorotoluene				
6639-30-1	2,4,5-Trichlorotoluene		Chlorobenzenes and Chlorotoluenes (Chlorinated Aromatic Hydrocarbons) can be used as carriers in the dyeing process of polyester or wool/ polyester fibers. They can also be		
76057-12-0	2,3,4,5-Tetrachlorotoluene				
875-40-1	2,3,4,6-Tetrachlorotoluene				0.2 ppm each
1006-31-1	2,3,5,6-Tetrachlorotoluene			All materials: EN 17137:2018	
877-11-2	Pentachlorotoluene	Total: 1 ppm	used as solvents.		
541-73-1	1,3-Dichlorobenzene		Cross-contamination from anti-moth agents and poly shipping bags may		
106-46-7	1,4-Dichlorobenzene		cause failures.		
87-61-6	1,2,3-Trichlorobenzene		Important: The Gulf Cooperation Council (GCC) maintains a limit of		
120-82-1	1,2,4-Trichlorobenzene		1 ppm for 1,2-Dichlorobenzene in		
108-70-3	1,3,5-Trichlorobenzene		textiles.		
634-66-2	1,2,3,4-Tetrachlorobenzene				
634-90-2	1,2,3,5-Tetrachlorobenzene				
95-94-3	1,2,4,5-Tetrachlorobenzene				
608-93-5	Pentachlorobenzene				
118-74-1	Hexachlorobenzene				
5216-25-1	p-Chlorobenzotrichloride				
98-07-7	Benzotrichloride				
100-44-7	Benzyl Chloride				
95-50-1	1,2-Dichlorobenzene	10 ppm			1 ppm

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Dimethylfumarate				
624-49-7	Dimethylfumarate (DMFu)	0.1 ppm	DMFu is an anti-mold agent that may be used in sachets in packaging to prevent the buildup of mold, especially during shipping.	All materials: ISO 16186:2021	0.05 ppm
	Dyes (Forbidden and Disperse)				
2475-45-8	C.I. Disperse Blue 1				
2475-46-9	C.I. Disperse Blue 3		Disperse dyes are a class of		
3179-90-6	C.I. Disperse Blue 7				
3860-63-7	C.I. Disperse Blue 26				
56524-77-7	C.I. Disperse Blue 35A				
56524-76-6	C.I. Disperse Blue 35B				
12222-97-8	C.I. Disperse Blue 102		water-insoluble dyes that penetrate		
12223-01-7	C.I. Disperse Blue 106		the fiber system of synthetic or manufactured fibers and are held		
61951-51-7	C.I. Disperse Blue 124		in place by physical forces without forming chemical bonds. Disperse		
23355-64-8	C.I. Disperse Brown 1	30 ppm each	dyes are used in synthetic fiber	All materials: DIN 54231:2022	15 ppm each
2581-69-3	C.I. Disperse Orange 1		(e.g., polyester, acetate, polyamide).		
730-40-5	C.I. Disperse Orange 3		Restricted disperse dyes are suspected of causing allergic		
82-28-0	C.I. Disperse Orange 11		reactions and are prohibited from		
12223-33-5			use for dyeing of textiles.		
13301-61-6	C.I. Disperse Orange 37/76/59				
51811-42-8					
85136-74-9	C.I. Disperse Orange 149				
2872-52-8	C.I. Disperse Red 1				
2872-48-2	C.I. Disperse Red 11				

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Dyes, continued				
3179-89-3	C.I. Disperse Red 17				
61968-47-6	C.I. Disperse Red 151				
119-15-3	C.I. Disperse Yellow 1				
2832-40-8	C.I. Disperse Yellow 3				
6300-37-4	C.I. Disperse Yellow 7				
6373-73-5	C.I. Disperse Yellow 9				
6250-23-3	C.I. Disperse Yellow 23				
12236-29-2	C.I. Disperse Yellow 39				
54824-37-2	C.I. Disperse Yellow 49		Disperse dyes are a class of water-insoluble dyes that penetrate the fiber system of synthetic or manufactured fibers and are held in place by physical forces without		
6858-49-7	C.I. Disperse Tellow 49				
54077-16-6	C.I. Disperse Yellow 56				15 ppm each
3761-53-3	C.I. Acid Red 26			All materials: DIN 54231:2022	
569-61-9	C.I. Basic Red 9	— 30 ppm each	forming chemical bonds. Disperse		
569-64-2		оо ррпт саст	dyes are used in synthetic fiber (e.g., polyester, acetate, polyamide).		
2437-29-8	C.I. Basic Green 4		Restricted disperse dyes are		
10309-95-2			suspected of causing allergic reactions and are prohibited from		
548-62-9	C.I. Basic Violet 3		use for dyeing of textiles.		
632-99-5	C.I. Basic Violet 14				
2580-56-5	C.I. Basic Blue 26				
1937-37-7	C.I. Direct Black 38				
2602-46-2	C.I. Direct Blue 6				
573-58-0	C.I. Direct Red 28				
16071-86-6	C.I. Direct Brown 95				
60-11-7	4-Dimethylaminoazobenzene (Solvent Yellow 2)				
6786-83-0	C.I. Solvent Blue 4				
561-41-1	4,4'-bis(dimethylamino)-4"-(methylamino)trityl alcohol				

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Dyes, Navy Blue				
118685-33-9	Component 1: C39H23ClCrN7O12S·2Na	00 2222 2226	Navy blue colorants are regulated and prohibited from use for dyeing	All sectorists, DIN 54004,0000	15 man and
Not allocated	Component 2: C46H30CrN10O20S2·3Na	30 ppm each	of textiles. Index 611-070-00-2	All materials: DIN 54231:2022	15 ppm each
	Flame Retardants				
84852-53-9	Decabromodiphenyl ethane (DBDPE)				
32534-81-9	Pentabromodiphenyl ether (PentaBDE)			All materials: EN ISO 17881-1:2016	5 ppm each
32536-52-0	Octabromodiphenyl ether (OctaBDE)		With very limited exceptions, flame- retardant substances, including the entire class of organohalogen flame retardants, should no longer be applied to materials during production. Listed here are examples of flame-retardant substances used		
1163-19-5	Decabromodiphenyl ether (DecaBDE)				
Various	All other Polybrominated diphenyl ethers (PBDEs)				
79-94-7	Tetrabromobisphenol A (TBBP A)				
59536-65-1	Polybromobiphenyls (PBB)		historically across the apparel and footwear industry. It is not intended		
3194-55-6	Hexabromocyclododecane (HBCDD)	10 ppm each	to be a complete list. Other flame retardants not applicable to this industry are regulated worldwide by		
3296-90-0	2,2-bis(bromomethyl)-1,3-propanediol (BBMP)		the Stockholm Convention and the Aarhus Protocol, which have been		
13674-87-8	Tris(1,3-dichloro-isopropyl) phosphate (TDCPP)		implemented in the European Union under the POPs Regulation.		
25155-23-1	Trixylyl phosphate (TXP)		The 10 ppm limit is established to account for incidental impurities,		
126-72-7	Tris(2,3,-dibromopropyl) phosphate (TRIS)		byproducts, and contaminants. Flame retardants should not be	All materials: EN ISO 17001 0,0016	
545-55-1	Tris(1-aziridinyl)phosphine oxide) (TEPA)		used for any other purpose, e.g., as softeners or plasticizers.	All materials: EN ISO 17881-2:2016	
115-96-8	Tris(2-chloroethyl)phosphate (TCEP)				
5412-25-9	Bis(2,3-dibromopropyl) phosphate (BDBPP)				

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Fluorinated Greenhouse Gases				
Various	See Regulation (EU) No 517/2014 for a complete list.	0.1 ppm each	Prohibited from use. May be used as foam blowing agents, solvents, fire retardants, and aerosol propellants.	Sample preparation: Purge and trap — thermal desorption or SPME Measurement: GC/MS	0.1 ppm each
	Formaldehyde				
50-00-0	Formaldehyde	Adults and children: 75 ppm Babies: 16 ppm	Used in textiles as an anti-creasing and anti-shrinking agent. It is also often used in polymeric resins. Although very rare in Apparel and Footwear, composite wood materials (such as particle board and plywood) must comply with existing California and U.S. Formaldehyde emission requirements (40 CFR 770). Suppliers are advised to refer to brand-specific requirements for these materials. Important: United Arab Emirates Cabinet Resolution No. (54) restricts Formaldehyde in children's textiles to 20 ppm. Indonesia Ministerial Regulation No. 18 limits Formaldehyde to "not detected" (16 ppm) in the following products: towels, bedding, and handkerchiefs.	All materials except leather: JIS L 1041-2011 A (Japan Law 112) or EN ISO 14184-1:2011 Leather: EN ISO 17226-2:2019 with EN ISO 17226-1:2021 confirmation method in case of interferences. Alternatively, EN ISO 17226-1:2021 can be used on its own.	16 ppm

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Heavy Metals (Non-Jewelry) Extractable and Total Content		See Appendix A for separate South Korea KC Mark soluble Heavy Metal requirements.		
7440-36-0	Antimony (Sb)	Extractable: 30 ppm	Found in or used as a catalyst in polymerization of polyester, flame retardants, fixing agents, pigments, and alloys.	All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019	Extractable: 3 ppm
7440-38-2	Arsenic (As)	Extractable: 0.2 ppm Total: 100 ppm	Arsenic and its compounds can be used in preservatives, pesticides, and defoliants for cotton, synthetic fibers, paints, inks, trims, and plastics.	Extractable: All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019 Total: All materials except leather: DIN EN 16711-1:2016 Leather: DIN EN ISO 17072-2:2019	Extractable: 0.1 ppm Total: 10 ppm
7440-39-3	Barium (Ba)	Extractable: 1000 ppm	Barium and its compounds can be used in pigments for inks, plastics, and surface coatings, as well as in dyeing, mordants, filler in plastics, textile finishes, and leather tanning.	All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019	Extractable: 100 ppm
7440-43-9	Cadmium (Cd)	Extractable: 0.1 ppm Total: 40 ppm	Cadmium compounds may be used as pigments (especially in red, orange, yellow and green); as a stabilizer for PVC; and in fertilizers, biocides, and paints.	Extractable: All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019 Total: All materials except leather: DIN EN 16711-1:2016 Leather: DIN EN ISO 17072-2:2019	Extractable: 0.05 ppm Total: 5 ppm

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Heavy Metals (Non-Jewelry), continued		See Appendix A for separate South Korea KC Mark soluble Heavy Metal requirements.		
7440-47-3	Chromium (Cr)	Extractable: Textiles: Babies: 1 ppm Adults and children: 2 ppm	Chromium compounds can be used as dyeing additives; dye-fixing agents; colorfastness after-treatments; dyes for wool, silk, and polyamide (especially dark shades); and leather tanning. Important: Egypt restricts extractable Chromium to 2 ppm in leather products for babies and 200 ppm in leather products for other ages.	Textiles: DIN EN 16711-2:2016 Leather: EN ISO 17072-1:2019	Extractable: 0.5 ppm
18540-29-9	Chromium VI	Extractable: Leather: 3 ppm Textiles: 1 ppm	Though typically associated with leather tanning, Chromium VI also may be used in the "after-chroming" process for wool dyeing (Chrome salts applied to acid-dyed wool to improve fastness).	Textiles: DIN EN 16711-2:2016 with EN ISO 17075-1:2017 if Cr is detected Leather: EN ISO 17075-1:2017 and EN ISO 17075-2:2017 for confirmation in case the extract causes interference. Alternatively, EN ISO 17075-2:2017 may be used on its own. Ageing test: ISO 10195:2018 Method A2 is used at brand discretion.	Extractable: Leather: 3 ppm Textiles: 0.5 ppm
7440-48-4	Cobalt (Co)	Extractable: Adults: 4 ppm Children and babies: 1 ppm	Cobalt and its compounds can be used in alloys, pigments, dyestuff, and the production of plastic buttons.	All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019	Extractable: 0.5 ppm
7440-50-8	Copper (Cu)	Extractable: Adults: 50 ppm Children and babies: 25 ppm	Copper and its compounds can be found in alloys and pigments, and in textiles as an antimicrobial agent. Copper is exempt from restriction limits in Metal parts. Indonesia Ministerial Regulation No. 18 limits copper to 25 ppm the following products: towels, bedding, and handkerchiefs.	All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019	Extractable: 5 ppm

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Heavy Metals (Non-Jewelry), continued		See Appendix A for separate South Korea KC Mark soluble Heavy Metal requirements.		
7439-92-1	Lead (Pb)	Extractable: Adults: 1 ppm Children and babies: 0.2 ppm Total: 90 ppm	May be associated with alloys, plastics, paints, inks, pigments and surface coatings. Crystal or "lead glass" is exempt from total Lead restrictions. Indonesia Ministerial Regulation No. 18 limits extractable Lead to 0.2 ppm in towels, bedding, and handkerchiefs.	Extractable: All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019 Total: Non-metal: CPSC-CH-E1002-08.3 Metal: CPSC-CH-E1001-08.3 Lead in paint and surface coatings: CPSC-CH-E1003-09.1	Extractable: 0.2 ppm Total: 10 ppm
7439-97-6	Mercury (Hg)	Extractable: 0.02 ppm Total: 0.5 ppm	Mercury compounds can be present in pesticides and as contaminants in caustic soda (NaOH). They may also be used in paints and as catalysts in the manufacture of PU and vinyl chloride for use in PVC.	Extractable: All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019 Total: All materials except leather: DIN EN 16711-1:2016 Leather: DIN EN ISO 17072-2:2019	Extractable: 0.02 ppm Total: 0.1 ppm
7440-02-0	Nickel (Ni)	Extractable: 1 ppm Release (metal parts): Prolonged skin contact: 0.5 µg/cm²/week Eyewear frames: 0.5 µg/cm²/week	Nickel and its compounds can be used for plating alloys and improving corrosion-resistance and hardness of alloys. They can also occur as impurities in pigments and alloys.	Extractable: All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019 Release: EN 12472:2020 and EN 1811:2023 Release (eyewear frames): EN 16128:2015	Extractable: 0.1 ppm Release: 0.5 µg/cm²/ week
7782-49-2	Selenium (Se)	Extractable: 500 ppm	May be found in synthetic fibers, paints, inks, plastics and metal trims.	All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019	Extractable: 50 ppm

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Heavy Metals (Jewelry)			Sample preparation for jewelry and wearables: Wax areas not intended for skincontact: EN 1811:2023	
7440-36-0	Antimony (Sb)	Paints & Coatings: Extractable: 60 ppm	Antimony and its compounds can be used as a Flame Retardant in paints, as well as a colorant in pigments.	ASTM F963-17 as referenced in ASTM F2923:2020	Extractable: 5 ppm
7440-38-2	Arsenic (As)	Paints & Coatings: Extractable: 25 ppm	Arsenic and its compounds can be used in paints and inks.	ASTM F963-17 as referenced in ASTM F2923:2020	Extractable: 5 ppm
7440-39-3	Barium (Ba)	Paints & Coatings: Extractable 1000 ppm	Barium and its compounds can be used in pigments for inks	ASTM F963-17 as referenced in ASTM F2923:2020	Extractable: 100 ppm
7440-43-9	Cadmium (Cd)	Substrates, Paints & Coatings: Total: Adults: 75 ppm Children: 40 ppm	Cadmium and its compounds are used as pigments (especially in red, orange, yellow, and green). It can also be used in alloys to improve hardness or be found as a contaminant	ASTM F963-17 as referenced in ASTM F2923:2020	Total: 5 ppm
7440-47-3	Chromium (Cr)	Paints & Coatings: Extractable: 60 ppm	Chromium and its compounds can be used as pigments in paints. It can also be used as part of alloys such as stainless steel.	ASTM F963-17 as referenced in ASTM F2923:2020	Extractable: 5 ppm
7439-92-1	Lead (Pb)	Substrates, Paints & Coatings: Total: 90 ppm	Lead and its compounds may be associated with plastics, paints, inks, pigments, and surface coatings. It can also be found in metals as a contaminant. Crystal or "lead glass" is exempt from total Lead restrictions.	ASTM F963-17 as referenced in ASTM F2923:2020	Total: 10 ppm

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
7439-97-6	Mercury (Hg)	Paints & Coatings: Extractable: 60 ppm	Mercury and its compounds may be used in paints and can be found as a contaminant in alloys and in gold due to its use during the extraction process.	ASTM F2923:2020 as referenced in ASTM F2923:2020	Extractable: 5 ppm
7440-02-0	Nickel (Ni)	Release (metal parts): Prolonged skin contact: 0.5 µg/cm²/week Pierced part: 0.2 µg/cm²/week	Nickel and its compounds can be used for plating alloys and improving the corrosion-resistance and hardness of alloys. They can also occur as impurities in pigments and alloys.	EN 12472:2020 and EN 1811:2023	Release: Prolonged skin contact: 0.5 µg/cm²/week Pierced part: 0.2 µg/cm²/week
7782-49-2	Selenium (Se)	Paints & Coatings: Extractable: 500 ppm	Selenium and its compounds may be found in paints and inks.	ASTM F2923:2020 as referenced in ASTM F2923:2020	Extractable: 50 ppm
	Monomers				
100-42-5	Styrene, Free	500 ppm	Styrene is a precursor for polymerization and may be present in various Styrene copolymers like plastic buttons. Free styrene is restricted, but total styrene is not.	Extraction in Methanol GC/MS, sonication at 60° C for 60 minutes	50 ppm
75-01-4	Vinyl Chloride	1 ppm	Vinyl Chloride is a precursor for polymerization and may be present in various PVC materials like prints, coatings, flip flops, and synthetic leather.	EN ISO 6401:2022	1 ppm

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	N-Nitrosamines				
62-75-9	N-nitrosodimethylamine (NDMA)				
55-18-5	N-nitrosodiethylamine (NDEA)				
621-64-7	N-nitrosodipropylamine (NDPA)				
924-16-3	N-nitrosodibutylamine (NDBA)				
100-75-4	N-nitrosopiperidine (NPIP)	0.5 ppm each	Can be formed as by-product in the production of rubber.	EN ISO 19577:2019 with LC/MS/ MS verification if positive	0.5 ppm each
930-55-2	N-nitrosopyrrolidine (NPYR)				
59-89-2	N-nitrosomorpholine (NMOR)				
614-00-6	N-nitroso N-methyl N-phenylamine (NMPhA)				
612-64-6	N-nitroso N-ethyl N-phenylamine (NEPhA)				

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Organotin Compounds				
Various	Tributyltin (TBT)	0.5 ppm each			
Various	Triphenyltin (TPhT)	- 0.5 ppm each			
Various	Dibutyltin (DBT)				
Various	Dioctyltin (DOT)		Observation and the second state of the		0.1 ppm each
Various	Monobutyltin (MBT)		Class of chemicals combining tin and organics such as butyl and phenyl groups that should no	All materials: CEN ISO/TS 16179:2012 or EN ISO 22744-1:2020	
Various	Monooctyltin (MOT)	1 ppm each	longer be used in the production of apparel, footwear, and related		
Various	Tricyclohexyltin (TCyHT)	т ррпт еасп	products. Organotins are predominantly found		
Various	Trimethyltin (TMT)		in the environment as antifoulants in marine paints, but they can also be used as biocides (e.g., antibacterials), catalysts in plastic and glue production, and heat stabilizers in plastics/rubber.		
Various	Trioctyltin (TOT)				
Various	Tripropyltin (TPT)				
Various	Dimethyltin (DMT)		In textiles and apparel, organotins are associated with plastics/		
Various	Diphenyltin (DPhT)		rubber, inks, paints, metallic glitter, polyurethane products and heat transfer material.		
Various	Dipropyltin (DPT)		AFIRM recommends restricting		
Various	Monomethyltin (MMT)	Other Organotins: 1 ppm each	"Other Organotins" as a matter of best practice consistent with other industry restricted subtances lists.		
Various	Monophenyltin (MPhT)		industry rootholded subtainess lists.		
1461-25-2	Tetrabutyltin (TeBT)				
597-64-8	Tetraethyltin (TeET)				
3590-84-9	Tetraoctyltin (TeOT)				

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Ortho-phenylphenol				
90-43-7	Ortho-phenylphenol (OPP)	1000 ppm	OPP is used for its preservative properties in leather or as a carrier in polyester dyeing processes.	All materials: EN 17134-2:2023	100 ppm
	Ozone-depleting Substances				
Various	See Regulation (EC) No 1005/2009 for a complete list.	5 ppm	Prohibited from use. Ozone-depleting substances have been used as a foaming agent in PU foams as well as a dry-cleaning agent.	All materials: GC/MS headspace 120° C for 45 minutes	5 ppm

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Per- and Polyfluoroalkyl Substances (PFAS)				
Various	All PFAS as measured by total organic fluorine	100 ppm by 2025 50 ppm by 2027	Regulations around the world	EN 14582:2016 or ASTM D7359:2023	50 ppm total
Various	Perfluorooctane Sulfonate (PFOS) and related substances	1 μg/m² total	ban the use of PFAS in apparel and footwear, with partial or full exemptions for personal protective	All materials:	1 μg/m² total
Various	Perfluorooctanoic Acid (PFOA) and its salts	25 ppb total	equipment and outdoor apparel for severe wet conditions. See California AB 1817 and check	EN ISO 23702-1:2023 or EN 17681-1:2022 & 17681-2:2022	25 ppb total
Various	PFOA-related substances	1000 ppb total	with your brand customer for their exemption policy, which may depend on the market.	The 1 µg/m² total area-based limit for PFOS and related substances is in the process of revision under	1000 ppb total
Various	Perfluorohexane-1-sulphonic acid (PFHxS) and its salts	25 ppb total	PFAS may be used in commercial water-, oil-, and stain-repellent agents as well as in breathable membranes that remove moisture, e.g., PTFE.	the EU POPs Regulation and will transition to a 25 ppb total sum limit on PFOS and its salts and a 1000 ppb total sum limit on PFOS-related substances. This will bring EU PFOS restrictions into alignment with other existing PFAS restrictions included here. Important note: New draft updated method prEN 17681-1:2023 for targeted PFAS analysis is likely to be finalized and adopted in a future version of the AFIRM RSL. AFIRM anticipates higher findings of various PFAS analytes, especially FTOHs, with this new method, and industry should prepare accordingly.	25 ppb total
Various	PFHxS-related substances	1000 ppb total			1000 ppb total
Various	C9-C14 Perfluorocarboxylic acids (PFCAs) and their salts	25 ppb total	Refer to Appendix B for a list of PFAS substances and CAS Numbers for which testing can		25 ppb total
Various	C9-C14 PFCA-related substances	260 ppb total	be conducted to indicate whether PFAS chemistry is present above restricted levels due to intended use		260 ppb total
Various	PFHxA, its salts, and related substances	Anticipated regulated limits in the EU: PFHxA and its salts: 25 ppb PFHxA-related substances: 1000 ppb	or unintended contamination. See AFIRM PFAS Phaseout Guidance for a recommended testing approach to ensure compliance with all global regulations using the methods included in this section.		PFHxA and its salts: 25 ppb PFHxA-related substances: 1000 ppb
	Pesticides and Herbicides, Agricultural				
Various	See Appendix C for a complete list.	0.5 ppm each	May be found in natural fibers, primarily cotton.	All materials: EN ISO 15913:2003 or EPA 8081/EPA 8151A or BVL L 00.00-34:2010-09	0.5 ppm each

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Phthalates 📃				
28553-12-0	Di-Iso-nonylphthalate (DINP)				
117-84-0	Di-n-octylphthalate (DNOP)	_			
117-81-7	Di(2-ethylhexyl)-phthalate (DEHP)				
26761-40-0	Diisodecylphthalate (DIDP)				
85-68-7	Butylbenzylphthalate (BBP)				
84-74-2	Dibutylphthalate (DBP)		Esters of ortho-phthalic acid		
84-69-5	Diisobutylphthalate (DIBP)		(Phthalates) are a class of organic compound commonly added to		
84-75-3	Di-n-hexylphthalate (DnHP)		plastics to increase flexibility. They are sometimes used to facilitate the		
84-66-2	Diethylphthalate (DEP)		molding of plastic by decreasing its		
131-11-3	Dimethylphthalate (DMP)		melting temperature.	Sample preparation for all materials:	
131-18-0	Di-n-pentyl phthalate (DPENP)		Phthalates can be found in: Flexible plastic components (e.g., PVC) Print pastes	CPSC-CH-C1001-09.4 Measurement: Textiles: GC/MS, EN ISO 14389:2022 (8.1 Calculation based on weight of print only; 8.2 Calculation based	
84-61-7	Dicyclohexyl phthalate (DCHP)				
71888-89-6	1,2-Benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich				
117-82-8	Bis(2-methoxyethyl) phthalate	500 ppm each Total: 1000 ppm	Adhesives		50 ppm each
605-50-5	Diisopentyl phthalate (DIPP)	тотаг. 1000 ррт	Plastic buttons		
131-16-8	Dipropyl phthalate (DPRP)		Plastic sleevings	on weight of print and textile if print cannot be removed).	
27554-26-3	Diisooctyl phthalate (DIOP)		Polymeric coatings Listed here are all legally restricted	All materials except textiles:	
68515-50-4	1,2-Benzenedicarboxylic acid, dihexyl ester, branched and linear		phthalates as well as those included on the REACH substances of very	GC/MS	
71850-09-4	Diisohexyl phthalate (DIHxP)		high concern (SVHC) candidate list at the time of publication. Suppliers		
68515-42-4	1,2-Benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters (DHNUP)		should assume that the AFIRM RSL includes all phthalates on the SVHC		
84777-06-0	1,2-Benzenedicarboxylic acid Dipentyl ester, branched and linear		list—whether itemized here or not— since the list is updated frequently.		
68648-93-1	1,2-Benzenedicarboxylic acid, di-C6-10-alkyl esters or mixed decyl and hexyl and octyl diesters with ≥ 0.3% of dihexyl phthalate; 1,2-Benzenedicarboxylic				
68515-51-5	acid, mixed decyl and hexyl and octyl diesters; 1,2-Benzenedicarboxylic acid, di-C6-10-alkyl esters				
776297-69-9	n-Pentyl-isopentylphthalate (nPIPP)				
26040-51-7	Bis(2-ethylhexyl) tetrabromophthalate				

CAS No.	Substance	Limits Component Materials in Finished Product		Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Polycyclic Aromatic Hydrocarbons (PAHs)					
83-32-9	Acenaphtene					
208-96-8	Acenaphthylene					
120-12-7	Anthracene			PAHs are natural components of crude oil and are common residues		
191-24-2	Benzo(g,h,i)perylene			from oil refining. PAHs have a characteristic smell similar to that of car tires or asphalt.		
86-73-7	Fluorene	No individual	car tires or asphalt.			
206-44-0	Fluoranthene	restric- tion				
193-39-5	Indeno(1,2,3-cd)pyrene			found in rubber, plastics, lacquers and coatings. PAHs are often found in the outsoles of footwear and in printing pastes for screen prints. PAHs can be present as impurities in Carbon Black. They also may be formed from thermal decomposition	All materials: AFPS GS 2019 or EN 17132:2019 or ISO 16190:2021	0.2 ppm each
91-20-3	Naphthalene**					
85-01-8	Phenanthrene					
129-00-0	Pyrene					
56-55-3	Benzo(a)anthracene			reprocessing		
50-32-8	Benzo(a)pyrene			Naphthalene:		
205-99-2	Benzo(b)fluoranthene	1 ppm each		Dispersing agents for textile dyes may contain high residual		
192-97-2	Benzo[e]pyrene	Child		Naphthalene concentrations due to the use of low-quality		
205-82-3	Benzo[j]fluoranthene	care articles:		Naphthalene derivatives (e.g., poorquality Naphthalene Sulphonate		
207-08-9	Benzo(k)fluoranthene	0.5 ppm each		Formaldehyde condensation products).		
218-01-9	Chrysene					
53-70-3	Dibenzo(a,h)anthracene					

CAS No.	Substance			Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported	
	Quinoline					
91-22-5	Quinoline	50 ppm	Found as an impurity in polyester and some dyestuffs. Quinoline can be included with disperse dye testing, as the same method is used for both. It is not expected in non-dyed materials.	All materials: DIN 54231:2022 with methanol extraction at 70° C	10 ppm	
	Solvents and Residuals					
68-12-2	Dimethylformamide (DMFa)	500 ppm	Solvent used in plastics, rubber, and polyurethane (PU) coating. Waterbased PU does not contain DMFa and is therefore preferable.			
75-12-7	Formamide		Byproduct in the production of EVA foams. Taiwan CNS 15493: BSMI may enforce a limit of 200 ppm in yoga mats under authority of the Consumer Protection Act.	Textiles: EN 17131:2019	50 ppm each	
127-19-5	Dimethylacetamide (DMAC)	1000 ppm each	Solvent used in the production of elastane fibers and sometimes as substitute for DMFa.	All other materials: ISO 16189:2021		
872-50-4	N-Methyl-2-pyrrolidone (NMP)		Industrial solvent used in production of water-based polyurethanes and other polymeric materials. May also be used as a surface treatment for textiles, resins, and metal-coated plastics, or as a paint stripper.			

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	UV Absorbers / Stabilizers				
3846-71-7	UV 320				
3864-99-1	UV 327	1000 ppm each	PU foam materials such as open cell foams for padding. Used as UV Absorbers for plastics (PVC, PET, PC, PA, ABS, and other polymers), rubber, polyurethane.	ISO 24040:2022 with extraction in THF, analysis by GC/MS	100 ppm each
25973-55-1	UV 328				
36437-37-3	UV 350				
2440-22-4	Drometrizole	For informational purposes only. AFIRM recommends testing to assess content levels.	Used as UV Absorbers for plastics (PVC, PET, PC, PA, ABS, and other polymers), rubber, and polyurethane.		

CAS No.	Substance	Limits Component Materials in Finished Product	Potential Uses & Additional Information	Suitable Test Method Sample Preparation & Measurement	Reporting Limit Limits above which test results should be reported
	Volatile Organic Compounds (VOCs)				
71-43-2	Benzene	5 ppm			
75-15-0	Carbon Disulfide				
56-23-5	Carbon Tetrachloride				
67-66-3	Chloroform				Benzene: 5 ppm Other: 20 ppm each
108-94-1	Cyclohexanone		These VOCs should not be used in textile auxiliary chemical preparations. They are associated with solvent-based processes such as solvent-based polyurethane coatings and glues/adhesives. They should not be used for any kind of facility cleaning or spot cleaning.	For general VOC screening: GC/MS headspace 45 minutes at 120° C	
107-06-2	1,2-Dichloroethane				
75-35-4	1,1-Dichloroethylene				
100-41-4	Ethylbenzene				
76-01-7	Pentachloroethane				
630-20-6	1,1,1,2- Tetrachloroethane				
79-34-5	1,1,2,2- Tetrachloroethane	Total: 1000 ppm			
127-18-4	Tetrachloroethylene (PERC)				
108-88-3	Toluene				
71-55-6	1,1,1- Trichloroethane				
79-00-5	1,1,2- Trichloroethane				
79-01-6	Trichloroethylene				
1330-20-7					
108-38-3	Xylenes (meta-, ortho-, para-)				
95-47-6	Ayieries (meta-, ortho-, para-)				
106-42-3					

Appendix A. South Korea KC Mark Soluble Heavy Metal Requirements

NOTE: South Korea KC Mark requirements apply to the migration of Heavy Metals from surface coatings/paints, synthetic resins, and paper materials in products intended to be placed in the mouth of children and products intended for infants.

CAS No.	Substance	Limits	Suitable Test Method
7440-36-0	Antimony (Sb)	60 ppm	
7440-38-2	Arsenic (As)	25 ppm	
7440-39-3	Barium (Ba)	1000 ppm	
7440-43-9	Cadmium (Cd)	75 ppm	ISO 8124-3:2020 with Amendment
7440-47-3	Chromium (Cr)	60 ppm	1 of 2023
7439-92-1	Lead (Pb)	90 ppm	
7439-97-6	Mercury (Hg)	60 ppm	
7782-49-2	Selenium (Se)	500 ppm	



Appendix B. Per- and Polyfluoroalkyl Substances (PFAS) NOTE: This list is a subset of PFAS and is not exhaustive. Findings would indicate intentional use or significant contamination.

CAS No.	PFC (PFAS) Name	CAS No.	PFC (PFAS) Name
	PFOS and Related Substances		PFHxS and Its Salts
1763-23-1	Perfluorooctanesulfonic acid (PFOS)	355-46-4	Perfluorohexane Sulfonic acid (PFHxS)
2795-39-3	Perfluorooctanesulfonic acid, potassium salt (PFOS-K)	3871-99-6	Perfluorohexane Sulfonic acid, potassium salt (PFHxS-K)
29457-72-5	Perfluorooctanesulfonic acid, lithium salt (PFOS-Li)	55120-77-9	Perfluorohexane Sulfonic acid, lithium salt (PFHxS-Li)
29081-56-9	Perfluorooctanesulfonic acid, ammonium salt (PFOS-NH ₄)	68259-08-5	Perfluorohexane Sulfonic acid, ammonium salt (PFHxS-NH4)
70225-14-8	Perfluorooctane sulfonate diethanolamine salt (PFOS-NH(OH) ₂)	82382-12-5	Perfluorohexane Sulfonic acid, sodium salt (PFHxS-Na)
56773-42-3	Perfluorooctanesulfonic acid, tetraethylammonium salt (PFOS-N(C ₂ H ₅) ₄)		PFHxS-related Substances
251099-16-8	Didecyldimethyl ammonium perfluorooctane sulfonate (PFOS-N(C10H21)2(CH3)2)		
4151-50-2	N-Ethylperfluoro-1-octanesulfonamide (N-Et-FOSA)	68259-15-4	N-Methylperfluoro-1-hexanesulfonamide (N-Me-FHxSA)
31506-32-8	N-Methylperfluoro-1-octanesulfonamide (N-Me-FOSA)	41997-13-1	Perfluorohexane sulfonamide (PFHxSA)
1691-99-2	2-(N-Ethylperfluoro-1-octanesulfonamido)-ethanol (N-Et-FOSE)		C9 – C14 PFCAs and Their Salts
24448-09-7	2-(N-Methylperfluoro-1-octanesulfonamido)-ethanol (N-Me-FOSE)	375-95-1	Perfluorononanoic Acid (PFNA, C9-PFCA)
307-35-7	Perfluoro-1-octanesulfonyl fluoride (POSF)	335-76-2	Perfluorodecanoic Acid (PFDA, C10-PFCA)
754-91-6	Perfluorooctane sulfonamide (PFOSA)	2058-94-8	Perfluoroundecanoic Acid (PFUnA, C11-PFCA)
	PFOA and Its Salts	307-55-1	Perfluorododecanoic Acid (PFDoA, C12-PFCA)
		72629-94-8	Perfluorotridecanoic Acid (PFTrDA, C13-PFCA)
335-67-1	Perfluorooctanoic acid (PFOA)	376-06-7	Perfluorotetradecanoic Acid (PFTeDA, C14-PFCA)
335-95-5	Sodium perfluorooctanoate (PFOA-Na)	172155-07-6	Perfluoro-3-7-dimethyloctanecarboxylate (PF-3,7-DMOA)
2395-00-8	Potassium perfluorooctanoate (PFOA-K)	172100 07 0	
335-93-3	Silver perfluorooctanoate (PFOA-Ag)		C9 – C14 PFCA-related Substances
335-66-0	Perfluorooctanoyl fluoride (PFOA-F)	17741-60-5	1H,1H,2H,2H-Perfluorododecyl acrylate (10:2 FTA)
3825-26-1	Ammonium pentadecafluorooctanoate (APFO)	2144-54-9	1H,1H,2H,2H-Perfluorododecyl methacrylate (10:2 FTMA)
	PFOA-related Substances	865-86-1	1H,1H,2H,2H-Perfluorododecanol (10:2 FTOH)
20100 24 4	11.11.01.01.Derft are deceased from a said (0.0 FTC)	34598-33-9	2H,2H,3H,3H-Perufloroundecanoic acid (H4PFUnA)
39108-34-4	1H,1H,2H,2H-Perfluorodecanesulfonic acid (8:2 FTS)	678-39-7	Perfluorocylethanol 8:2 (8:2 FTOH)
376-27-2	Methyl perfluorooctanoate (Me-PFOA)	39239-77-5	1H,1H,2H,2H-perfluorotetradecan-1-ol (12:2 FTOH)
3108-24-5	Ethyl perfluorooctanoate (Et-PFOA)	120226-60-0	1H,1H,2H,2H-Perfluorododecanesulphonic acid (10:2 FTS)
678-39-7	2-Perfluorooctylethanol (8:2 FTOH)	2043-54-1	1H,1H,2H,2H-Perfluorododecyl iodide (10:2 FTI)
27905-45-9	1H,1H,2H,2H-Perfluorodecyl acrylate (8:2 FTA)	30046-31-2	1H,1H,2H,2H-Perfluorotetradecyl iodide (12:2 FTI)
1996-88-9	1H,1H,2H,2H-Perfluorodecyl methacrylate (8:2 FTMA)		PFHxA, Its Salts, and Related Substances
27854-31-5	2H,2H-Perfluorodecanoic acid (H2PFDA)		
		307-24-4	Perfluorohexanoic Acid (PFHxA, C6-PFCA)
		27619-97-2	1H,1H,2H,2H-Perfluorooctanesulfonic acid (6:2 FTS)
		647-42-7	1H,1H,2H,2H-Perfluorooctanol (6:2 FTOH)

Appendix C. Pesticides and Herbicides, Agricultural

CAS No.	Pesticide Name	CAS No.	Pesticide Name	CAS No.	Pesticide Name
00.70.4	2-(2,4,5-trichlorophenoxy) propionic acid, its	333-41-5	Diazinone	465-73-6	Isodrine
93-72-1	salts and compounds; 2,4,5-TP	1085-98-9	1085-98-9 Dichlofluanide		Kelevane
93-76-5	2,4,5-T	120-36-5	Dichloroprop	143-50-0	Kepone
94-75-7	2,4-D	115-32-2	Dicofol	58-89-9	Lindane
309-00-2	Aldrine	141-66-2	Dicrotophos	121-75-5	Malathione
86-50-0	Azinophosmethyl	60-57-1	Dieldrine	94-74-6	MCPA
2642-71-9	Azinophosethyl	60-51-5	Dimethoate	94-81-5	MCPB
4824-78-6	Bromophos-ethyl	88-85-7	Dinoseb, its salts and acetate	93-65-2	Mecoprop
2425-06-1	Captafol	00405.00.0	DTTB (4, 6-Dichloro-7 (2,4,5-trichloro-	10265-92-6	Metamidophos
63-25-2	Carbaryl	63405-99-2	phenoxy) -2-Trifluoro methyl benz imidazole)	72-43-5	Methoxychlor
510-15-6	Chlorbenzilat	115-29-7	Endosulfan	2385-85-5	Mirex
57-74-9	Chlordane	959-98-8	Endosulfan I (alpha)	6923-22-4	Monocrotophos
6164-98-3	Chlordimeform	33213-65-9	Endosulfan II (beta)	298-00-0	Parathion-methyl
470-90-6	Chlorfenvinphos	72-20-8	Endrine	1825-21-4	Pentachloroanisole
1897-45-6	Chlorthalonil	66230-04-4	Esfenvalerate	7786-34-7	Phosdrin/Mevinphos
56-72-4	Coumaphos	106-93-4	Ethylendibromid	72-56-0	Perthane
68359-37-5	Cyfluthrin	56-38-2	Ethylparathione; Parathion	31218-83-4	Propethamphos
91465-08-6	Cyhalothrin	51630-58-1	Fenvalerate	41198-08-7	Profenophos
52315-07-8	Cypermethrin	Mariana	Halogenated naphthalenes, including	13593-03-8	Quinalphos
78-48-8	S,S,S-Tributyl phosphorotrithioate (Tribufos)	Various	Halogenated naphthalenes, including polychlorinated naphthalenes (PCNs)	82-68-8	Quintozene
52918-63-5	Deltamethrin	76-44-8	Heptachlor	8001-50-1	Strobane
53-19-0	200	1024-57-3	Heptachloroepoxide	297-78-9	Telodrine
72-54-8	- DDD	36355-01-8	Hexabromobiphenyl	8001-35-2	Toxaphene
3424-82-6	205	319-84-6	a-Hexachlorocyclohexane with & without Lindane	731-27-1	Tolylfluanide
72-55-9	- DDE	DDE 319-85-7		1582-09-8	Trifluraline
50-29-3		319-86-8	g-Hexachlorocyclohexane with & without Lindane		
789-02-6	DDT	118-74-1	Hexachlorobenzene		



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